

# Application chart

- Official recommendation list for edgebanding
- Approved and qualified by Felder KG




**Jowatherm® | EVA hot melt adhesives**

**Jowat-Hightherm® | PO hot melt adhesives**

**Jowatherm-Reaktant® | PUR hot melt adhesives**

**Jowat® | Flushing agent**

 www.jowat.com		<b>Hot melt adhesives</b>															
		<b>EVA</b>											<b>PO</b>		<b>PUR</b>		
		Jowatherm® 280.00	Jowatherm® 280.10	Jowatherm® 280.30	Jowatherm® 280.50*/280.58	Jowatherm® 281.40*/281.48	Jowatherm® 288.10	Jowatherm® 288.60	Jowatherm® 288.70	Jowatherm® 284.70	Jowatherm® 282.40	Jowatherm® 282.20	Jowatherm® 282.60	Jowat-Hightherm® 221.00	Jowatherm-Reaktant® 608.00*	Jowatherm-Reaktant® 607.50	Jowatherm-Reaktant® 607.60
		Type															
Straight edge banding	MELAMINE	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	
	ABS, PP, PVC ≤ 2 mm	●	●	●	●	●	●	●	○	○	○	○	●	●	●	●	
	ABS, PP, PVC > 2 mm	○	●	○	●	●	○	○					○	○	○	○	
	LAMINATES (HPL, CPL)	○	●	●	●	●	○	○		●	○	○	○	●	○		
	SOLID WOOD	○	●	○	●	●	○	○					○	○	○	○	
	VENEER FLEECEBACKED	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
	THICKVENEER	○	●	○	●	●	○	○	○				○	○	○	○	
Colour / Appearance	TRANSPARENT	●	●	●	●	●						●	●				
	LIGHT BEIGE				●	●	●	●	●		●	●			●	●	
	WHITE			●	●	●	●	●	●		●	●		●	●	●	
	BROWN							●		●							
	BLACK								●								
PUR granulate														●	●	●	
Feed speed	≤ 11 m/min	○		○	○	○	○				●	●	●	○	●	●	
	12 m/min	●	○	○	●	●	○	○	○	●	●	●	○	●	●	○	
	20 m/min	●	●	●	●	●	●	●	●	○	○	○	○	●	●	●	
Manual edgebander		○	●	○	●	●					●	○	○		○		

● Technically preferred  
○ Technically convenient

last updated: 07/2016

Please find any suggestions for processing and cleaning in the technical data sheet (upon request)!

Product availability might differ by region. Please contact us.

\* Felder-Recommendation

**First class bonding**

