



INTRODUCING . . .

NBL[®]

NO BLACK LINE™ WOOD-ON-WOOD LAMINATE



NBL laminates provide the custom woodworker with superior flexibility and performance when compared to other wood-backed products. NBL's patented 3-ply construction produces an extremely pliable, moisture-resistant sheet without the black edge associated with phenolic and foil backers. Minor substrate imperfections are "absorbed" and hidden by NBL's thermo-set joined face and parallel grain, all-wood-backer. Ease of application and over 90 different species and cuts make NBL wood-on-wood laminate the proven choice for trouble-free projects.

FEATURES AND BENEFITS

- Offers a patented multi-ply construction, including an internal moisture barrier
- Tenderized to bend and wrap a tight radius
- Parallel grains provide balanced construction for flat storage and easy forming
- No unsightly edge lines as with phenolic and foil-backed veneer
- Prevents bubbling, solvent seepage and telegraphing
- Pre-sanded
- Ships easily by UPS or FedEx



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Technical Specifications

Information provided is based on 4'x8' sheet

THICKNESS	.032"-.035" plus or minus .005"
MACHINE SURFACE SAND	150 grit
PACKAGING STANDARD	1-5 pcs / 6-10 pcs
TYPICAL BOX SIZE	11-3/8" x 11-3/8" x 50" / 7" x 7" x 99" tube
WEIGHT/4X8 SHEET	3.94 lbs
(Bending Radius) FLEXIBILITY	2-4"
STANDARD SIZE	4' x 8'
MAXIMUM SIZE	5' x 10'

Storage:

- Best to store in a climate-controlled environment
(Heated in winter/Air-conditioned in summer)
- Relative humidity of 35% is best
- Avoid exposure to sunlight

Color and Grain Appearance:

- Variation can be expected from sheet to sheet and lot to lot
- Sequence matching available upon request

General Application Information:

- Inspect material for satisfaction of quality and grade prior to lamination
- All veneer should be acclimated prior to application
- Ideal temperature for application is 70-80° F
- Ideal humidity is 35%
- Surface must be clean, dry and smooth (free of dust, grease, wax) to ensure a good bond
- Use of solvent-based adhesives is recommended. Water-based adhesives are not recommended
- Veneer scrapers are recommended for hand application to allow for maximum pressure. "J" rollers are not recommended
- Adhesive should be allowed to cure for 48 hours prior to finishing
- Visit www.FormWood.com for detailed application instructions

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