

Application chart

- Official recommendation list for edgebanding
- Approved and qualified by Fraval





Jowatherm® | EVA hot melt adhesives

Jowat-Hightherm® | PO hot melt adhesives

Jowatherm-Reaktant® | PUR hot melt adhesives

Jowat® | Flushing agents

 TECHNICAL DATA APPLICATION LIST - ADHESIVES		 Since 1963																
		Hot melt adhesives																
		Type	EVA										PO	PUR				
Jowatherm® 280.00	Jowatherm® 280.10		Jowatherm® 280.30	Jowatherm® 280.50	Jowatherm® 288.10	Jowatherm® 288.60	Jowatherm® 284.70	Jowatherm® 282.40	Jowatherm® 282.20	Jowatherm® 282.50	Jowat-Hightherm® 221.00	Jowatherm-Reaktant® 607.30	Jowatherm-Reaktant® 607.50	Jowatherm-Reaktant® 607.60				
Straight edge banding	MELAMINE	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	ABS, PP, PVC ≤ 2 mm	●	●	●	●	●	●	●	○	○	○	●	●	●	●	●	●	●
	ABS, PP, PVC > 2 mm	○	●	○	●	○	○					○	○	○	○			
	LAMINATES (HPL, CPL)	○	●	●	●	○	○		●	○	○	○	○	○	○			
	SOLID WOOD	○	●	○	●	○	○					○	○	○	○			
	VENEER FLEECEBACKED	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	THICKVENEER	○	●	○	●	○	○					○	○	○	○			
Colour / Appearance	TRANSPARENT	●		●					●			●	●					
	NATURAL		●		●	●	●	●		●	●			●	●			
	WHITE			●	●	●	●	●		●			●	●	●			
	BROWN						●	●										
	BLACK						●	●										
PUR granulate													●	●				
Feed speed	≤ 14 m/min	○	○	○	○	○	○	○	●	●	●	○	●	○	○			
	10 - 25 m/min	●	●	●	●	●	●	●	○	○	○	○	●	●	●			
Manual edgebander		○	●	○	●				●	○	○		○	○				
<ul style="list-style-type: none"> ● Technically preferred ○ Technically convenient 																		

Please find any suggestions for processing and cleaning in the technical data sheet (upon request)!

First class bonding

