

# Application chart

- Official recommendation list for edgebanding
- Approved and qualified by Biesse S.P.A.



**Jowatherm® | EVA hot melt adhesives**

**Jowat-Toptherm® | PO hot melt adhesives**

**Jowat-Hightherm® | PO hot melt adhesives**

**Jowatherm-Reaktant® | PUR hot melt adhesives**



**TECHNICAL DATA**



APPLICATION LIST - ADHESIVES



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		Hot melt adhesives																								
		PUR				Jowat® 930.94	PO				EVA															
		Jowatherm-Reaktant® 608.00	Jowatherm-Reaktant® 607.50	Jowatherm-Reaktant® 607.60	Jowatherm-Reaktant® 606.70		Jowat-Hightherm® 221.00	Jowat-Toptherm® 237.10	Jowat-Toptherm® 237.70	Jowat-Hightherm® 227.30	Jowatherm® 280.10	Jowatherm® 280.30	Jowatherm® 280.50 / 280.58	Jowatherm® 281.40 / 281.48	Jowatherm® 288.10	Jowatherm® 288.60	Jowatherm® 288.70	Jowatherm® 288.80	Jowatherm® 284.00	Jowatherm® 284.70	Jowatherm® 282.40	Jowatherm® 282.20	Jowatherm® 282.60			
Straight edge banding	MELAMINE	●	●	○	○	Flushing agent   Jowatherm-Reaktant® (PUR)	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	ABS, PP, PVC ≤ 2 mm	●	●	●	○		●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○
	ABS, PP, PVC > 2 mm	○	○	○	●		○	●	○	●	●	○	●	●	○	○	○	○								
	LAMINATES (HPL, CPL)	●	○		●		●	●	○	●	●	●	●	●	○	○						●	○	○		
	SOLID WOOD	○	○	○	●		○	●	○	●	●	○	●	●	○	○										
	VENEER FLEECEBACKED	●	●	●	○		●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	THICKVENEER	○	○	○	●		○	●	○	●	●	○	●	●	○	○	○	○								
Softforming	MELAMINE	●	○	○	○		●	●		○	●	●	●	○	●	○	○	●	○	○						
	LAMINATES (CPL)	●		○	○		●	○			○	●	●	○	●		●									
	VENEER FLEECEBACKED	●	○	○	○		●	●		○	●	●	●	○	●	○	○									
Feed speed	≤ 12 m/min	●	●	○	○		○			○				○	○	○	○	○	○	○	○	○	○	○	○	
	10 - 25 m/min	●	●	●	○		○							●	●	●	●	●	●	●	●	○	○	○	○	
	25 - 40 m/min	●	●	●						●	●	○	○	●	●	●	●	●	●	●	●					
BAZ	○		○	●					○		●	●	○	○	●	●					○					

- Technically preferred
- Technically convenient

last updated: 07/2016

Please find any suggestions for processing and cleaning in the technical data sheet (upon request)!  
 Product availability might differ by region. Please contact us.

First class bonding

